

Claims

We claim:

- 5 1. A wet wipe comprising a cleaning fluid and a laminate wherein the laminate comprises
 a first layer comprising a web capable of holding and releasing the cleaning fluid comprising a thickness X;
 a second layer adjacent the first layer having a lesser affinity for the cleaning fluid
 10 than the first layer, said second layer comprising a thickness Y and an overall percentage of the cleaning fluid present in the wipe Z ;
 wherein

$$Z \leq \frac{Y}{(X+Y)} \times 100\%$$

- 15 2. The wet wipe of claim 1, further comprising a third layer which comprise a web capable of holding and releasing the cleaning fluid said third layer has a thickness X', wherein the percentage Z of the overall cleaning fluid present in the wet wipe present in
 20 the second layer is

$$Z \leq \frac{Y}{(X+X'+Y)} \times 100\%$$

- 25 3. The wet wipe of claim 2, wherein second layer allows the cleaning fluid to pass between the first layer and the third layer, comprises at least 35% of the thickness of the laminate and holds less than 35 % by weight of the cleaning fluid present in the wipe.

- 30 4. The wet wipe of claim 3, wherein the second layer holds less that 30% by weight of the cleaning fluid in the wipe.

- 35 5. The wet wipe of claim 4, wherein the second layer holds less that 10% by weight of the cleaning fluid in the wipe.

- 40 6. The wet wipe of claim 2, wherein the first layer and third layers each comprise a nonwoven web independently selected from the group consisting of a coform nonwoven web, a meltblown nonwoven web, an airlaid nonwoven web, a bonded carded web, a hydroentangled nonwoven web or a cellulosic fiber web.

7. The wet wipe of claim 6, wherein the nonwoven material of the first layer and the second layer comprises a coform nonwoven web.

5 8. The wet wipe of claim 2, wherein the second layer comprises a foam, an apertured film, an apertured textured film or a hydrophobic nonwoven web.

9. The wet wipe of claim 8, wherein the second layer comprises an apertured textured film.

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10. The wet wipe of claim 9, wherein the first and third layers each comprise a coform nonwoven web.

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11. The wet wipe of claim 7, wherein the coform nonwoven web comprises between about 40 to about 80 % by weight of pulp, and from about 20 to about 60 % by weight of thermoplastic filaments.

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12. The wet wipe of claim 10, wherein the coform nonwoven web comprises between about 40 to about 70 % by weight of pulp, and from about 30 to about 60 % by weight of thermoplastic filaments.

13. The wet wipe of claim 1, wherein the second layer comprises a closed cell foam.

14. The wet wipe of claim 2, wherein the second layer comprises a closed cell foam.

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15. The wet wipe of claim 7, wherein the second layer comprises a closed cell foam.

16. The wet wipe of claim 15, wherein the second layer essentially does not contain any of the cleaning fluid in the wipe.

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17. The wet wipe of claim 15, wherein the coform nonwoven web comprises between about 40 to about 80 % by weight of pulp, and from about 20 to about 60 % by weight of thermoplastic filaments.

18. The wet wipe of claim 2, wherein the first and third layers each independently have a basis weight of about 10 gsm to about 34 gsm, and the third layer has a basis weight of about 5 gsm to about 34 gsm.
- 5 19. The wet wipe of claim 7, wherein the first and third layers each independently have a basis weight of about 10 gsm to about 34 gsm, and the third layer has a basis weight of about 5 gsm to about 34 gsm.